



## SPL Bohumín

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### CERTIFICATE No 05 – 14

#### REFERENCE MATERIAL OF LOW ALLOY STEEL for solid sample spectrometry, combustion and wet-way methods

### SPL CM-16A

**Certified** fully compliant with the ISO Guide 35 definition of Reference Material – with the characterization for determining the property values and their associated uncertainties.

**Intended** for calibration, matrix-match verification and statistical process control of low alloy steel spectrometric analysis from a plane of solid sample. They may not substitute CRM in a statement of metrological traceability, method validation. A single analysis area of at least 4 mm in diameter defines the minimum sample intake. They may be used for combustion and wet-way methods too.

**Manufactured** by casting to a special ingot with discarding of the parts, which have been suspected inhomogenous and the rest has been machined to the samples of the ultimate size.

**Supplied** as discs 37 mm in diameter and 10 or 25 mm of standard height, as option is possible up to 50 mm high and on request steel chips for combustion and wet-way methods.

**Homogeneity** (random and trend, within- and between- samples) was tested by various analytical techniques of adequate repeatability. Its uncertainty contribution, when statistically significant, was combined to the ultimate uncertainty statement. The RM are stable by a nature of material.

**Characterised** by inter-laboratory study of the expert laboratories listed below by various spectrometric methods (AES spark, glow discharge, XRF) and alternative methods (combustion, thermoevolution, wet-way) standard methods, with measurements metrological **traceabled** to adequate CRM (CZ 2001, 2003 - 2008, BAS, Brammer Standard).

*ARCELORMITTAL a.s., Ostrava, Czechia*

*ENVIFORM a.s., Třinec, Czechia*

*INSTITUT METALURGII ŽELAZA, Gliwice, Poland*

*INSTITUTE FOR CRM, Yekaterinburg, Russia*

*OJSC ELECTROMETALLURGICAL PLANT, Zaporozhye, Ukraine*

*SES INSPEKT, Tlmače, Slovakia*

*UNEX, Uničov, Czechia*

*ZPS-SLÉVÁRNA, Zlín, Czechia*

*ŽDAS, Žďár nad Sázavou, Czechia*

